CONTENTS

Preface ix

SECTION I. THEORY

Electronic structure of II–VI compounds and their alloys – role of cation d bands *
S.-H. Wei and A. Zunger 1
Electronic and magnetic properties of II–VI diluted magnetic semiconductors *
K.C. Hass and H. Ehrenreich 8
Modeling of mechanical properties of II–VI materials *
A. Sher, M.A. Berding, M. van Schilfgaarde, A.-B. Chen and R. Patrick 15
Optical and electronic properties of HgTe–CdTe superlattices *
J.N. Schulman 25
Jahn–Teller effect and optical properties of $ZnSe:Fe^{2+}$
M.A. de Orúe, J. Rivera-Iratchet and E.E. Vogel 28
Ballistic transport in II–VI semiconductor compounds and alloys
M.A. Berding, S. Krishnamurthy, A. Sher and A.-B. Chen 33
Thermodynamic modeling of the Hg–Cd–Te and Hg–Zn–Te systems *
R.F. Brebick 39
Numerical simulation of heat transfer during the crystal growth of HgCdTe alloys *
Y.M. Dakhoul, R. Farmer, S.L. Lehoczky and F.R. Szofran 49
Role of surface energy in thin-film growth of electroluminescent ZnS, CaS and SrS
H. Yoshiyama, S. Tanaka, Y. Mikami, S. Ohshio, J. Nishiura, H. Kawakami and H. Kobayashi 56
Solution hardening and dislocation density reduction in CdTe crystals by Zn addition
K. Guergouri, R. Triboulet, A. Tromson-Carli and Y. Marfaing 61
Size-induced metal–insulator transition in metals and semiconductors
G. Nimtz, P. Marquardt and H. Gleiter 66

SECTION II. GROWTH FROM LIQUIDS

New developments in IIa–VIb (alkaline-earth chalcogenide) binary semiconductors *
Y. Kaneko and T. Koda 72
(Hg,Zn)Te: a new material for IR detection *
R. Triboulet 79
Growth of HgZnTe alloy crystals by directional solidification
C.-H. Su, S.L. Lehoczky and F.R. Szofran 87
Growth and characterization of $Cd_{1-x}Zn_xTe$ and $Hg_{1-y}Zn_yTe$
J.J. Kennedy, P.M. Amirtharaj, P.R. Boyd, S.B. Qadri, R.C. Dobbyn and G.G. Long 93
Internal temperature gradient of alloy semiconductor melts from interrupted growth experiments
R.N. Andrews, F.R. Szofran and S.L. Lehoczky 100
A review of the bulk growth of high band gap II–VI compounds
B.J. Fitzpatrick 106
Crystal growth of large-area single-crystal CdTe and CdZnTe by the computer-controlled vertical modified-Bridgman process
S. Sen, W.H. Konkel, S.J. Tighe, L.G. Bland, S.R. Sharma and R.E. Taylor 111

* Denotes an invited paper.

High quality, single crystal CdTe grown by a modified horizontal Bridgman technique
K.Y. Lay, D. Nichols, S. McDevitt, B.E. Dean and C.J. Johnson 118
Crystal growth and characterization of CdTe from the melt under controlled Cd partial pressure
Song Wen-Bin, Yu Mei-Yun and Wu Wen-Hai 127
Vertical zone growth and characterization of undoped and Na, P and Mn doped ZnSe
M. Shone, B. Greenberg and M. Kaczenski 132
Recent developments in HgCdTe and HgZnTe growth from Te solutions *
C.A. Castro and J.H. Tregilgas 138
State of the art of LPE HgCdTe at LIR *
B. Pelliciari 146
Infinite-melt vertical liquid-phase epitaxy of HgCdTe from Hg solution: status and prospects *
T. Tung 161
Terracing in HgCdTe LPE films grown from Te solution
S.G. Parker, D.F. Weirauch and D. Chandra 173
In situ electron microscope study of the phase transformation, structure and growth of thin $Te_{1-x}Se_x$ films
J.S. Vermaak and D. Raubenheimer 183

SECTION III. GROWTH FROM THE VAPOUR

Photo-stimulated II–VI crystal growth: a study of low temperature epitaxy *
S.J.C. Irvine, J.B. Mullin, H. Hill, G.T. Brown and S.J. Barnett 188
Photo-MOCVD growth of HgTe–CdTe superlattices *
W.L. Ahlgren, E.J. Smith, J.B. James, T.W. James, R.P. Ruth, E.A. Patten, R.D. Knox and J.-L. Staudenmann 198
OMVPE growth of CdTe–ZnTe superlattices
D.W. Kisker, P.H. Fuoss, J.J. Krajewski, P.M. Amirtharaj, S. Nakahara and J. Menendez 210
Temperature-independent unassisted pyrolytic MOCVD growth of cadmium telluride at 250 °C using 2,5-dihydrotellurophene
L.S. Lichtmann, J.D. Parsons and E.-H. Cirlin 217
Temperature-independent unassisted pyrolytic MOCVD growth of cadmium telluride at 290 °C and mercury telluride at 325 °C using dimethylcadmium, methylallyltelluride and dimethylmercury
J.D. Parsons and L.S. Lichtmann 222
Extrinsic doped n- and p-type CdTe layers grown by organometallic vapor phase epitaxy
N.R. Taskar, V. Natarajan, I.B. Bhat and S.K. Ghandhi 228
The growth of CdHgTe by MOCVD at reduced temperatures
J. Thompson, P. Mackett, L.M. Smith, D.J. Cole-Hamilton and D.V. Shenai-Khatkhate 233
Material characteristics of $Hg_{1-x}Cd_xTe$ grown by organometallic vapor phase epitaxy
D.D. Edwall, E.R. Gertner and L.O. Bubulac 240
Growth and characterization of heteroepitaxial ZnO thin films by organometallic chemical vapor deposition
P. Souletie, S. Bethke, B.W. Wessels and H. Pan 248
Electrical and optical properties of donor doped ZnS films grown by low-pressure MOCVD
S. Yamaga, A. Yoshikawa and H. Kasai 252
Growth of hexagonal ZnS thin films by MOCVD using CS_2 gas as a sulfur source
S. Takata, T. Minami, T. Miyata and H. Nanto 257
OMVPE of Zn-based II–VI semiconductors using methylmercaptan as a novel sulfur source
Sg. Fujita, M. Isemura, T. Sakamoto and N. Yoshimura 263
Effects of lattice-matched $In_xGa_{1-x}As$ substrates on ZnSe growth by metalorganic vapor phase epitaxy
N. Shibata, A. Ohki, H. Nakanishi and S. Zembutsu 268
Growth of high-quality ZnSe by MOVPE on (100) ZnSe substrate
T. Yodo, T. Koyama and K. Yamashita 273
The dependence on growth temperature of the photoluminescence properties of nitrogen-doped ZnSe grown by MOCVD
A. Yoshikawa, S. Muto, S. Yamaga and H. Kasai 279
Superiority of group VII elements over group III elements as donor dopants in MOCVD ZnSe
A. Kamata, T. Uemoto, M. Okajima, K. Hirahara, M. Kawachi and T. Beppu 285
ZnSe–ZnTe strained-layer superlattices: a novel material for the future optoelectronic devices *
M. Konagai, M. Kobayashi, R. Kimura and K. Takahashi 290
Molecular beam epitaxial growth and characterization of ZnTe and CdTe on (001) GaAs
B.K. Wagner, J.D. Oakes and C.J. Summers 296

Molecular beam epitaxial growth and structural characterization of ZnS on (001) GaAs
R.G. Benz II, P.C. Huang, S.R. Stock and C.J. Summers 303
MBE growth of high quality lattice-matched ZnS_xSe_{1-x} on GaAs substrates
N. Matsumura, M. Tsubokura, J. Saraie and Y. Yodogawa 311
Detection and control of impurity incorporation in MBE-grown ZnSe
J.M. DePuydt, T.L. Smith, J.E. Potts, H. Cheng and S.K. Mohapatra 318
Homo-epitaxial growth of ZnSe by MBE
M. Ohishi, K. Ohmori, Y. Fujii, H. Saito and S. Tiong 324
Molecular beam epitaxial growth of nitrogen-doped ZnSe with ion doping technique
K. Ohkawa, T. Mitsuyu and O. Yamazaki 329
ZnSe and ZnSe/Ge epi-layers grown on (100) Si by molecular beam epitaxy
R.M. Park, H.A. Mar and J. Kleiman 335
ZnSe homo-epitaxial growth by molecular beam epitaxy
K. Menda, I. Takayasu, T. Minato and M. Kawashima 342
Properties of doped II–VI films and superlattices grown by photoassisted molecular beam epitaxy *
N.C. Giles, R.N. Bicknell, R.L. Harper, S. Hwang, K.A. Harris and J.F. Schetzina 348
Surface nucleation kinetics of molecular beam epitaxial doped (001) and (111) CdTe
J.D. Benson and C.J. Summers 354
MBE p-type $Hg_{1-x}Cd_xTe$ grown on the (110) orientation
J.M. Arias, S.H. Shin and E.R. Gertner 362
Luminescence properties of ZnS/GaAs grown by gas source MBE
O. Kanehisa, M. Shiiki, M. Migita and H. Yamamoto 367
Nitrogen and phosphorus doping in ZnS layers grown by vapor phase epitaxy on GaAs substrates
S. Zhang, H. Kinto, T. Yatabe and S. Iida 372
Growth and characterization of high-quality CdTe epilayers on GaAs substrates by hot-wall epitaxy
H. Sitter, K. Lischka, W. Faschinger, J. Wolfrum, H. Pascher and J.L. Pautrat 377
Growth of (111) and (100) CdTe films on (100) GaAs substrates by hot wall epitaxy
R. Korenstein and B. MacLeod 382
Vapor growth of CdTe as substrate material for $Hg_{1-x}Cd_xTe$ epitaxy
C. Geibel, H. Maier and R. Schmitt 386
Luminescence and particle size in microscrystalline CdTe thin films
J.G. Mendoza-Alvarez, J. González-Hernández, F. Sánchez-Sinencio, O. Zelaya and S.S. Chao 391
Chemical structure of microcrystalline CdTe films grown by RF sputtering
I. Hernández-Calderón, S. Jiménez-Sandoval, J.L. Peña and V. Sailer 396
Microcrystalline grain size growth in $Cd_{0.95}Fe_{0.05}Te$ thin films
O. Alvarez-Fregoso, A. Huanosta, F. Sánchez-Sinencio and J.G. Mendoza-Alvarez 401
Crystal growth of ZnO by chemical transport
K. Matsumoto and G. Shimaoka 410
Properties of variable band gap II–VI–IV ternary alloy thin films
M. Jain and H.K. Sehgal 415
Zinc phosphide thin films grown by RF sputtering
T. Suda, T. Miyakawa and S. Kurita 423
Zinc phosphide thin films grown by low pressure vapor phase deposition
T. Suda, T. Nishimoto and S. Kurita 430

SECTION IV. CHARACTERIZATION

Structural and stability characterization of II–VI superlattices studied by X-ray diffraction *
J.-L. Staudenmann, R.D. Knox and R.D. Horning 436
Dislocations in HgCdTe–CdTe and HgCdTe–CdZnTe heterojunctions *
H. Takigawa, M. Yoshikawa and T. Maekawa 446
Defect formation during MBE growth of HgTe on CdTe
H.F. Schaake and R.J. Koestner 452
Dislocations and electrical characteristics of HgCdTe
J.H. Tregilgas, T.L. Polgreen and M.C. Chen 460
Stability and interdiffusion at MOCVD grown ZnSe/GaAs interfaces
K. Ohmi, I. Suemune, T. Kanda, Y. Kan, M. Yamanishi, F. Nishiyama and H. Hasai 467

Structural defects in CdTe crystals grown by two different vapour phase techniques
K. Durose and G.J. Russell 471
The divergent beam Laue technique and its application to epitaxial crystal growth
D.C. Gillies 477
Deep levels in n-type HgCdTe
M.C. Chen, M.W. Goodwin and T.L. Polgreen 484
Deep levels in CdTe
R.E. Kremer and W.B. Leigh 490
Photo-EPR and DLTS of CdTe : CO
G. Hendorfer, G. Brunthaler, W. Jantsch, J. Reisinger and H. Sitter 497
Microhardness of (Hg,Cd)Te
M. Schenk and A. Fissel 502
Vickers hardness of $Hg_{1-x}Cd_xTe$ epilayers grown by isothermal vapor phase epitaxy
J.G. Fleming, L.J. Farthing and D.A. Stevenson 506
TEM studies of epitaxial CdTe and (Hg,Cd)Te grown by MOVPE on GaAs and CdTe substrates
P.D. Brown, J.E. Hails, G.J. Russell and J. Woods 511
A comparison of the structure of CdTe and (Hg,Cd)Te layers grown by MOVPE on {111}A and {111}B CdTe substrates
J.E. Hails, G.J. Russell, P.D. Brown, A.W. Brinkman and J. Woods 516
Optical properties of II–VI semimagnetic semiconductors *
C. Benoit à la Guillaume 522
Exciton complexes in II–VI materials *
J. Gutowski 528
Spatial origin of various PL lines in CdTe at 77 K
L.O. Bubulac, J. Bajaj, W.E. Tennant, P.R. Newman and D.S. Lo 536
Photoluminescence spectroscopy of excitons for evaluation of high-quality CdTe crystals
D.E. Cooper, J. Bajaj and P.R. Newman 544
Photoluminescence of excitons bound at Te isoelectronic traps in ZnSe
T. Yao, M. Kato, J.J. Davies and H. Tanino 552
Alloy-trapped excitons in a new II–VI semiconductor solid solution $Hg_{1-x}Zn_xTe$
H. Mariette, R. Triboulet and Y. Marfaing 558
Optical investigation of the diluted magnetic semiconductor $Zn_{1-x}Mn_xTe$
P. Lemasson, C. Nguyen Van Huong, A. Benhida, J.P. Lascaray and R. Triboulet 564
Electrochemical and electro-optical properties of $Hg_{1-x}Zn_xTe$
C. Nguyen Van Huong, R. Triboulet and P. Lemasson 570
Optical nonlinearity of bound single and multiexcitons in CdS
T. Hönig, J. Gutowski and I. Broser 576
Degenerate and nondegenerate four-wave mixing and laser-induced gratings in CdS
R. Renner, Ch. Weber, U. Becker and C. Klingshirn 581
Excitation wavelength and pump chopping frequency dependence of photoreflectance in $Hg_{1-x}Cd_xTe$
A. Ksendzov, F.H. Pollak, P.M. Amirtharaj and J.A. Wilson 586
E_g versus x relation from photoluminescence and electron microprobe investigations in p-type $Hg_{1-x}Cd_xTe$ ($0.35 \leq x \leq 0.7$)
P. Gille, K.H. Herrmann, N. Puhlmann, M. Schenk, J.W. Tomm and L. Werner 593
Optically-detected magnetic resonance studies of II–VI compounds *
J.J. Davies 599
Optically detected magnetic resonance study of strongly coupled shallow donor-deep gold centre pairs in ZnSe
N.R.J. Poolton, J.E. Nicholls and J.J. Davies 609
Photoluminescence and cyclotron resonance studies on highly purified ZnSe single crystals *
M. Isshiki 615
Luminescence of Fe^+-implanted CdTe
R. Kernöcker, K. Lischka and L. Palmetshofer 625
Effect of substrate autodoping on MOVPE-grown ZnS_xSe_{1-x} and ZnSe: analysis by photoluminescence (PL) and secondary ion mass spectrometry (SIMS)
N. Maung and J.O. Williams 629
Composition effects on excitation and fluorescence emission spectra in $Ca_xSr_{1-x}S$
J.W. Brightwell, B. Ray, P. Sephton and I.V.F. Viney 634
Effect of preparation method on thermoluminescence in CaS : Ce
A.G.J. Green, J.W. Brightwell, I.V.F. Viney and B. Ray 639

Emission spectra in $Ca_{1-x}Cd_xS$ solid solutions at 77 and 300 K
B. Ray, J.W. Brightwell, D. Allsop and A.G.J. Green 644
Highly automated transmission-edge mapping
F.R. Szofran, G.L.E. Perry and S.L. Lehoczky 650
High magnetic field characterisation of (Hg,Cd)Te surface layers *
R.J. Nicholas, F. Nasir and J. Singleton 656
Electrical properties of $Zn_xCd_{1-x}Se$
A. Al Bassam, A.W. Brinkman, G.J. Russell and J. Woods 667
Temperature dependence of the Hall effect of THM-grown $Hg_{1-x}Cd_xTe$ crystals
K.M. Kim, S.R. Hahn, S.K. Noh, H.L. Park and C.H. Chung 673
Carrier recombination in p-$Hg_{0.8}Cd_{0.2}Te$ and n-$Hg_{0.7}Cd_{0.3}Te$
J. Schilz, G. Nimtz, C. Geibel and J. Ziegler 677
Carrier concentration and transport in $Hg_{1-x}Zn_xTe$ for x near 0.15
R. Granger, A. Lasbley, S. Rolland, C.M. Pelletier and R. Triboulet 682
Characterization of photoconducting CdTe using acoustoelectric methods
J. Rosenzweig 689
Mass spectrometry study of ZnS atomic layer epitaxy process
J. Hyvärinen, M. Sonninen and R. Törnqvist 695

SECTION V. MATERIALS PROCESSING (ION IMPLANTATION, DIFFUSION, PASSIVATION)

Electrical doping of HgCdTe by ion implantation and heat treatment *
G.L. Destéfanis 700
Defects, diffusion and activation in ion implanted HgCdTe *
L.O. Bubulac 723
Ion implantation and SIMS profiling of impurities in II–VI materials (HgCdTe and CdTe) *
R.G. Wilson 735
Damage study and physical properties of ion implanted $Cd_{0.7}Hg_{0.3}Te$ processed by furnace and rapid thermal annealing
C. Uzan, Y. Marfaing, R. Legros, R. Kalish and V. Richter 744
A comparative analysis of thermal and pulse electron beam annealing of phosphorus implanted cadmium telluride
Y.J. Hsu, H.L. Hwang and C.Y. Sun 749
Dose rate effects in indium-implanted $Hg_{1-x}Cd_xTe$
L.K. Magel and T.W. Sigmon 756
Arsenic ion implantation in $Hg_{1-x}Cd_xTe$
J. Baars, H. Seelewind, Ch. Fritzsche, U. Kaiser and J. Ziegler 762
Optical and structural characterization of heavily boron-implanted CdTe
R.C. Bowman, Jr., R.L. Alt, P.M. Adams, J.F. Knudsen, D.N. Jamieson and R.G. Downing 768
Diffusion mechanisms in II–VI materials *
D. Shaw 778
Thermal annealing of narrow-gap HgTe-based alloys
R.E. Kremer, Y. Tang and F.G. Moore 797
Deposition of silicon-based dielectrics by remote plasma-enhanced chemical vapor deposition *
G. Lucovsky and D.V. Tsu 804
Neutralization of acceptor and donor impurities in hydrogenated CdTe
L. Svob, A. Heurtel and Y. Marfaing 815
Surface oxidation of ZnHgTe and its interface reaction with metals
T. Taguchi, T. Sasaki, T. Terada, M. Ekawa and A. Hiraki 819
Control of impurity concentration on CdSe surfaces
R. Tenne, H. Mariette, C. Levy-Clement and R. Jäger-Waldau 826
$Hg_{0.7}Cd_{0.3}Te/SiO_2$-Photox interface properties studied by photo- and bias-induced charging
A. Ksendzov, F.H. Pollak, J.A. Wilson and V.A. Cotton 834

SECTION VI. DEVICES

Generation–recombination processes and Auger suppression in small-bandgap detectors *
A.M. White 840

Current generation mechanisms in small band gap HgCdTe p–n junctions fabricated by ion implantation
R.E. DeWames, G.M. Williams, J.G. Pasko and A.H.B. Vanderwyck 849
Optical bistability in II–VI compounds
A. Miller, J. Staromlynska, I.T. Muirhead, K.L. Lewis, D. Craig and G. Steward 859
ZnS : Mn in polycrystalline electroluminescence thin film display *
R. Mach and G.O. Müller 866
Materials growth and its impact on devices from wide band gap II–VI compounds *
R.N. Bhargava 873
An investigation of breakdown phenomena in single crystal and polycrystalline ZnS : Mn electroluminescent displays
A.P.C. Jones, D.Y. Watts, A.W. Brinkman, G.J. Russel and J. Woods 880
Comparison of ZnS : Mn AC TFEL devices prepared by manganese diffusion and coevaporation
R.H. Mauch, R. Menner and H.W. Schock 885
Excited state interaction in the dopant system in ZnS : Mn electroluminescence devices
G.O. Müller, J. Neugebauer, R. Mach and U. Reinsperger 890
A theoretical and experimental analysis of transient injection in ZnS : Mn electroluminescent displays
A.P.C. Jones, R.E. Jones, A.W. Brinkman, D.Y. Watts, J. Woods and D.J. Robbins 895
Electroplated Cu_xS–CdS photovoltaic cells
A.M. Al-Dhafiri, P.C. Pande, G.J. Russell and J. Woods 900
II–VI compound thin films for windows in heterojunction solar cells
R. Menner, B. Dimmler, R.H. Mauch and H.W. Schock 906
Consequences of misfit and threading dislocations on PV device design
A. Szilagyi and M.N. Grimbergen 912
The growth of CdHgTe by metalorganic chemical vapour deposition for optical communication devices
J. Thompson, P. Mackett, G.T. Jenkin, T. Nguyen Duy and P. Gori 917
Polycrystalline CdSe films for thin film transistors
A. Van Calster, A. Vervaet, I. De Rycke, J. De Baets and J. Vanfleteren 924
ZnSe–ZnS_xSe_{1-x} and ZnSe–$Zn_{1-x}Mn_xSe$ metal–insulator–semiconductor heterostructure lasers
F.C. Jain 929
Electron-beam-pumped lasing in epitaxial ZnSe thin films
J.E. Potts, T.L. Smith, H. Cheng, B. Yang and B.W. Wessels 935
Thermoluminescence dosimetry using doped calcium sulphide
M.A.S. Sweet and J. Rennie 942

Author index 948
Subject index 956